

[54] **PROCESS FOR PREPARING  
COPOLYMERIZABLE  
MACROMOLECULAR MONOMERS  
HAVING A SUBSTANTIALLY UNIFORM  
MOLECULAR WEIGHT DISTRIBUTION**

- [75] Inventors: **Ralph Milkovich**, Naperville;  
**Mutong T. Chiang**, Palos Heights,  
both of Ill.
- [73] Assignee: **CPC International**, Englewood Cliff,  
N.J.
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**Related U.S. Application Data**

- [60] Division of Ser. No. 282,099, Aug. 21, 1972, Pat. No. 3,786,116, which is a continuation-in-part of Ser. No. 244,205, April 14, 1972, Pat. No. 3,832,423, which is a continuation-in-part of Ser. No. 117,733, Feb. 22, 1971, abandoned.
- [52] U.S. Cl. .... **260/93.5 A**, 260/88.3 R, 260/89.1, 260/89.5 S, 260/89.7 S, 260/91.1 S, 260/93.7, 260/94.7 R, 260/94.7 A, 260/94.8, 260/94.9 GO, 260/96 R, 260/823, 260/827, 260/835, 260/836, 260/837 R, 260/851, 260/859 R, 260/874, 260/875, 260/876 R, 260/877, 260/878 R, 260/879, 260/881, 260/884, 260/885, 260/886, 260/887
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- [58] Field of Search.. 260/93.5 A, 94.7 A, 94.7 HA, 260/884, 886, 879, 887, 874

[56]

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*Primary Examiner*—John C. Bleutge

*Attorney, Agent, or Firm*—Albert P. Halluin

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**ABSTRACT**

This application discloses a process for preparing a copolymerizable macromolecular monomer comprising (a) polymerizing a vinyl-containing compound in the presence of an alkali metal hydrocarbyl anionic polymerization initiator to produce a monofunctional living polymer, (b) reacting said monofunctional living polymer with an alkylene oxide capping agent having eight or fewer carbon atoms to obtain a monofunctional alkoxide anion terminated macromolecular monomer, and (c) reacting said monofunctional alkoxide terminated macromolecular monomer with a halogen-containing compound which also contains a polymerizable moiety, said halogen-containing compound being a member selected from the group consisting of acrylyl halide, methacrylyl halide, vinyl-2-haloethyl ether, vinyl haloacetate, halomethylmaleic anhydride and its esters, allyl halide, methallyl halide, epihalohydrin, and vinylbenzyl halide to produce said macromolecular monomer having a copolymerizable end group, said copolymerizable macromolecular monomer being further characterized as having a substantially uniform molecular weight distribution such that its ratio of  $\overline{M}_w/\overline{M}_n$  is less than about 1.1, wherein  $\overline{M}_w$  is the weight average molecular weight of the macromolecular monomer and  $\overline{M}_n$  is the number average molecular weight of the macromolecular monomer.

**13 Claims, No Drawings**